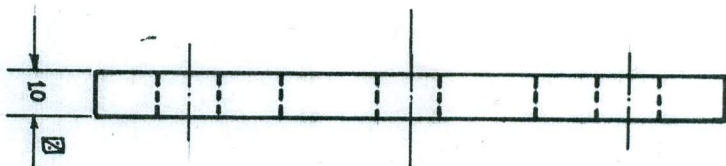


4 NOS. HOLE 18 φ Δ  
EQUISPACED  
ON P.C.D 123 \*



□	THICKNESS WAS 12	24.12.04
Δ	HOLES WAS 15 φ	"
	<del>DIFFERENTIATED LAGGED</del>	"
K	I.D WAS 70 φ	"
*	P.C.D WAS 115	"
REV. NO.	REVISION	INITIAL
		DATE
UNLESS SPECIFIED THE GENERAL FOR ALL MANUFACTURING ITEM WILL CONFORM TO IS 2102		
MACHINING SYMBOL		
Δ	UNMACHINED SURFACE	5-80 μ
▽	ROUGH MACHINING	8-25 μ
▽▽	MACHINE SURFACE	1-6-8 μ
▽▽▽	FINE FINISH (GRIND)	0.25-1.6 μ
▽▽▽▽	SUPER FINE FINISH (GRIND)	0.0-0.25 μ

M.S. FLANGE SUITABLE  
FOR 63mm HDPE PIPE

URANIUM CORPORATION OF INDIA LTD.  
(A GOVT. OF INDIA ENTERPRISE)  
JADUGUDA MINES.

FIG. NO. PART. NO. DESCRIPTION

M.S.

MAT'L

SIGNATURE

DRN 16/5/02

CHD 14/5/02



PROJ



SCALE 1:2

DRG. NO. - D<sub>2</sub>EM/1413/R